

July 22, 2021 V1W

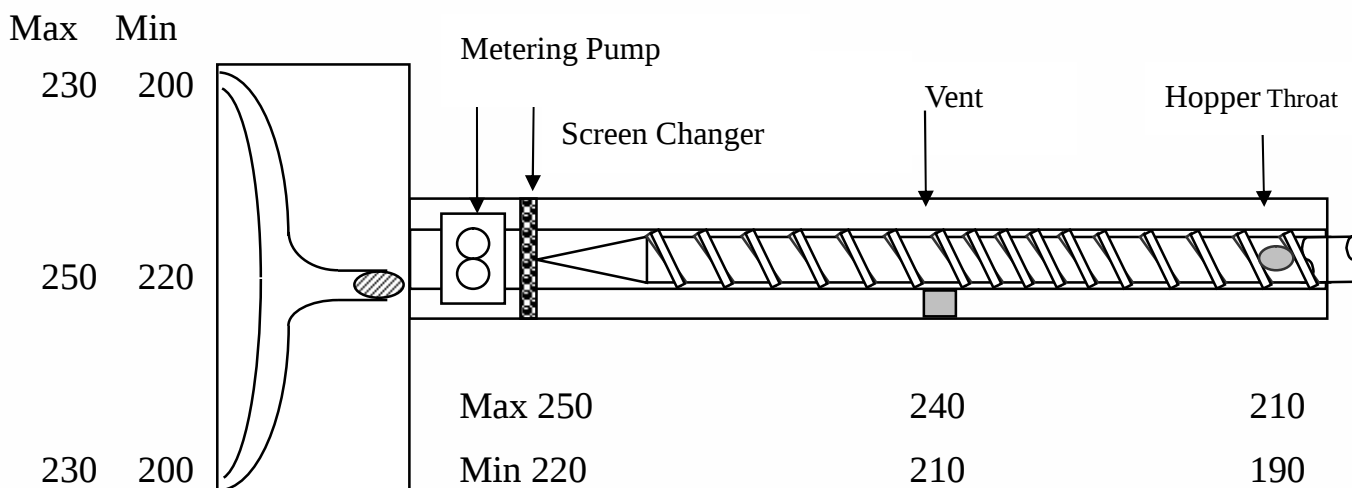
## **ABS, POLYLAC® PA-747R**

### **Processing Conditions**

A. Pre-drying 80 ~ 85 °C x 2 ~ 4 hrs

- depending on
- a) Humidity
  - b) Ratio of reground resin
  - c) Storage conditions

B. Extrusion Temperature Profile(°C)



#### NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 260°C to avoid melt from degraded.

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